

Work Order ID 113423

February-13-14 2:17:43 PM

Page 1

SHIP 14/02 Sunday
113423

Item ID: D3807-5 **D 3 8 0 7 - 5** Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: **B 1 1 3 4 2 3** Stop ***NS2***
 Item Name: Gasket
 Start Date: 2/13/14 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 2/14/14 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: *JK* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								

100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3807								
	Dwg Rev: <u><i>A</i></u>								
	Prog Rev: <u><i>A</i></u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

6 0 Im14-02-20
6 0 Im14-02-20

271

Work Order ID 113423

February-13-14 2:17:43 PM

113423

Page 2

Item ID: D3807-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Gasket
Start Date: 2/13/14 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 2/14/14 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120	QC8- Inspect parts - second check	0.00				6			
120									
QC	Memo	0.00							
Quality Control									

130	Identify as per dwg & Stock Location (2x) STFP001	0.00				6x	DAS 28 9-89	14-02-20	
130									
Packaging	Memo	0.00							
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MF
14-2-20

Picklist Print

February-13-14 2:17:43 PM

Page 1
f

Work Order ID: 113423

113423

Parent Item: D3807-5

D3807-5

Parent Item Name: Gasket

Start Date: 2/13/14

Required Date: 2/14/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MNEO60S.063

Purchased

No

100

sf

27.1000

1.6

9

MNEO60S 063

**

Jm14-02-20

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT052

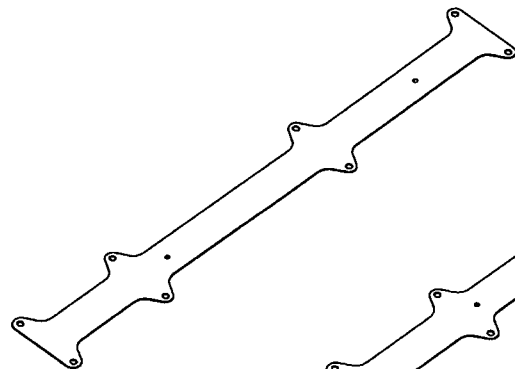
27.1

M126546

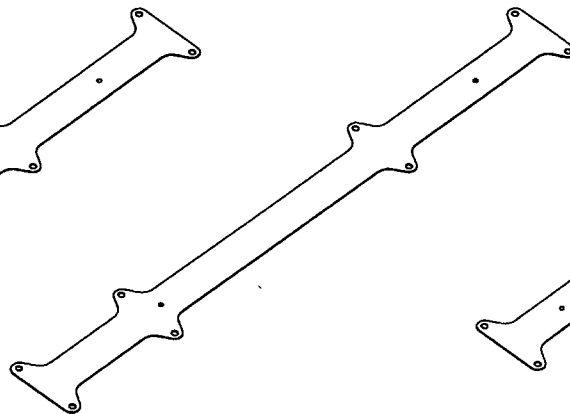
27.1

128266

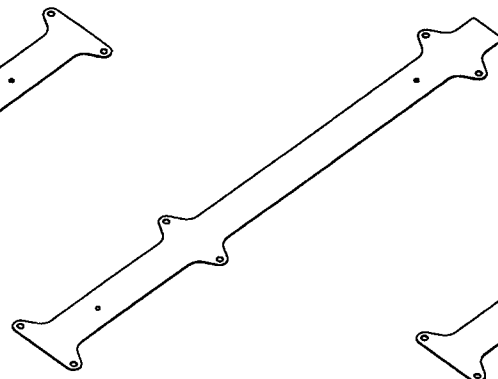
128266



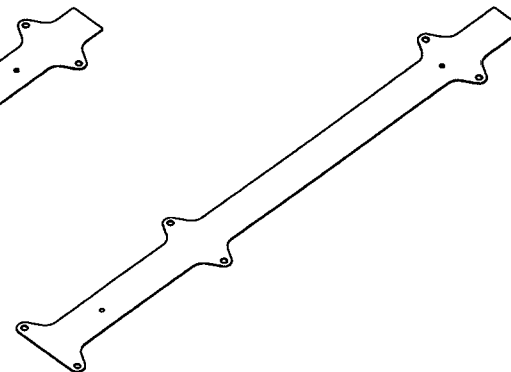
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

W/O 117423

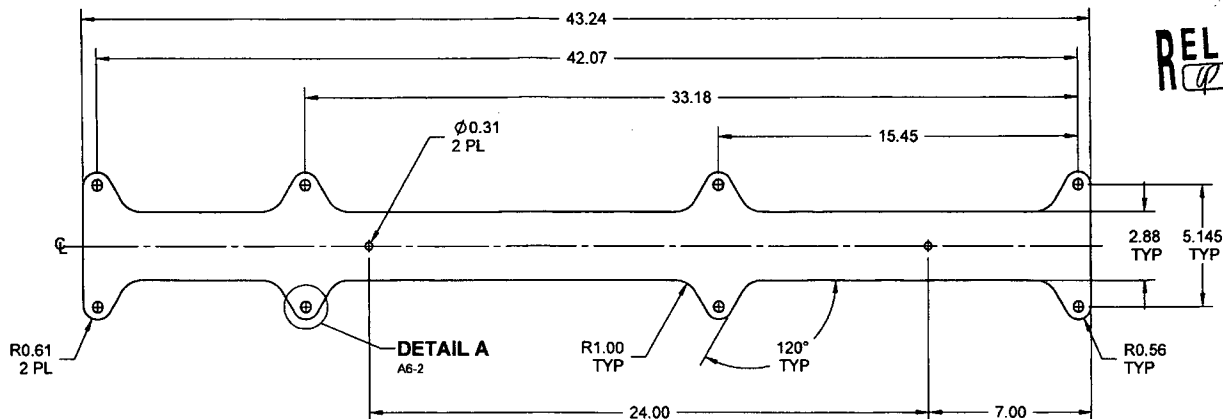
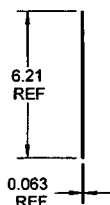
RELEASED
 09.03.03
 per ECN 09-598

NOTES:

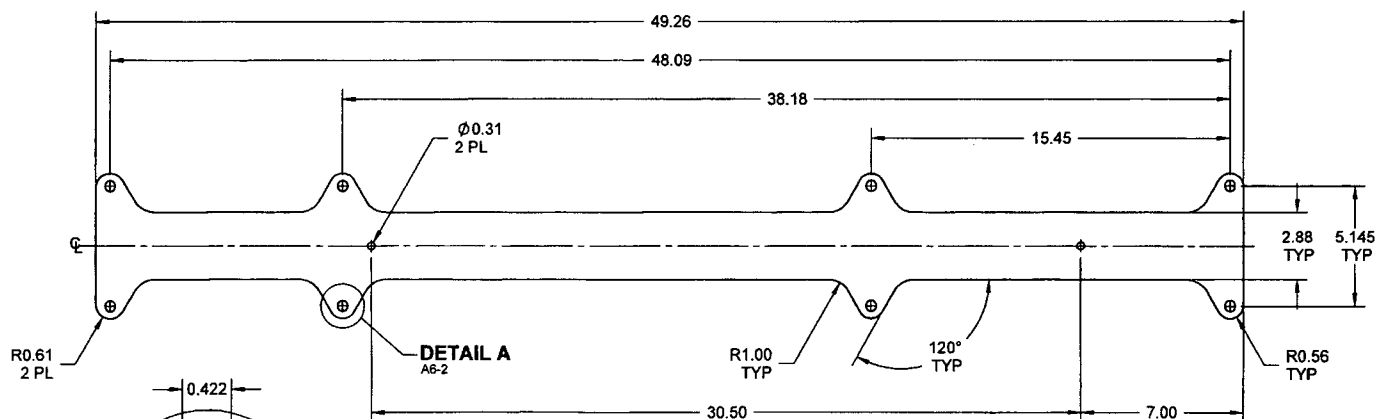
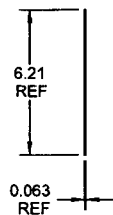
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
 D3807-1 = 0.32 lbs
 D3807-3 = 0.36 lbs
 D3807-5 = 0.32 lbs
 D3807-7 = 0.33 lbs

A		NEW ISSUE		MB	08.11.21
REV.		DESCRIPTION		BY	DATE
DESIGN	140	DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN	140				
CHECKED	A.S			DRAWING NO.	REV. A
MFG. APPR.	140			D3807	SHEET 1 OF 3
APPROVED	140			TITLE	SCALE
DE APPR.	140	GASKET			NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

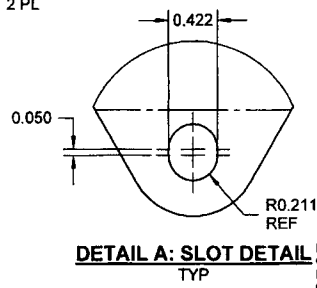
RELEASED
09.03.07



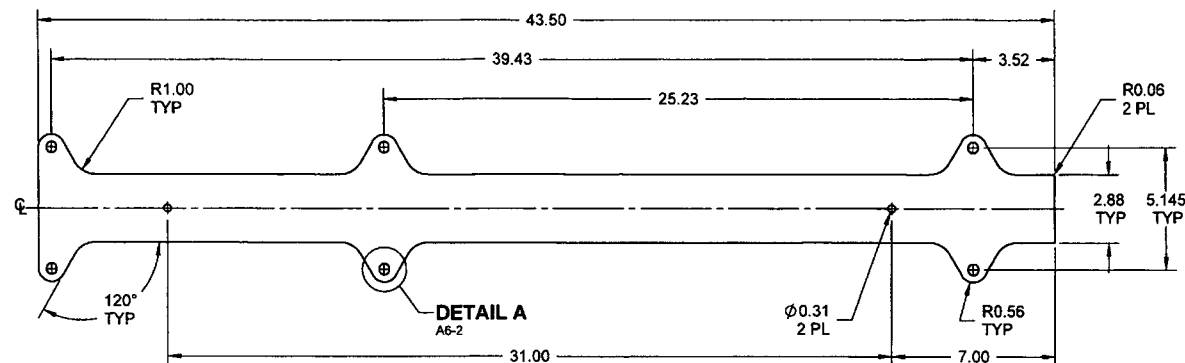
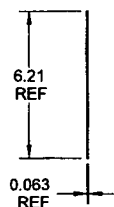
D3807-1 GASKET



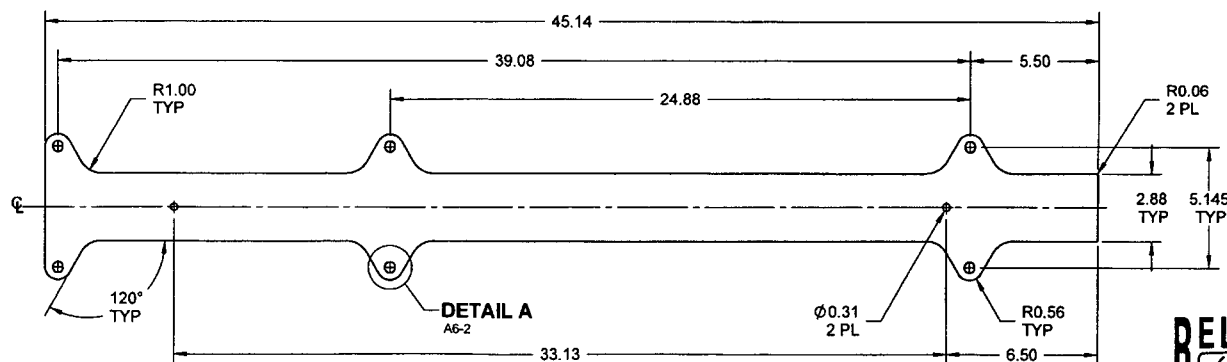
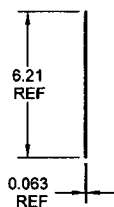
D3807-3 GASKET



DESIGN	JP	DART AEROSPACE USA, INC.	
DRAWN	JP	PORT HADLOCK, WA	
CHECKED	LS	DRAWING NO.	REV. A
MFG. APPR.	LS	D3807	SHEET 2 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	GASKET	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D3807-5 GASKET



D3807-7 GASKET

RELEASED
09.03.05

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO. D3807	REV. A
MFG. APPR.			SHEET 3 OF 3
APPROVED		TITLE GASKET	SCALE
DE APPR.			NTS
DATE	08.11.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	